



Percival soft X-ray imager

Pixellated Energy Resolving CMOS Imager, Versatile and Large

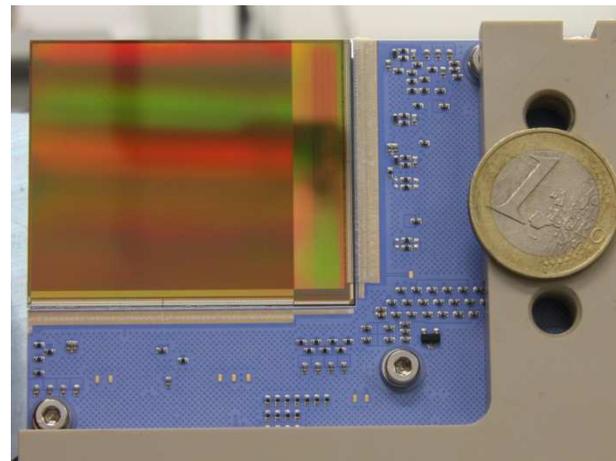
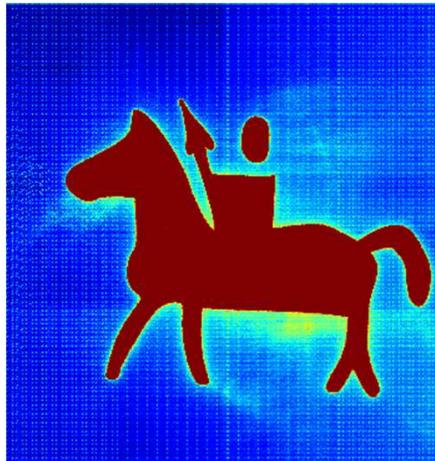
Cornelia Wunderer
DESY – Photon Science Detectors
iWoRiD 2018, Sundsvall

HELMHOLTZ RESEARCH FOR
GRAND CHALLENGES



Percival

In a nutshell



Unprecedented combination:

1408 × 1484 pixels

300 Hz frame rate

below 15 e⁻ noise

sensitive to single photons

handle 5 · 10⁴ ph/pix/frame

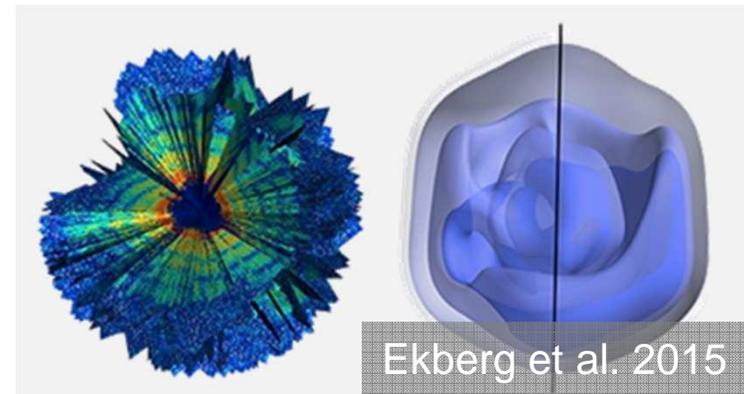
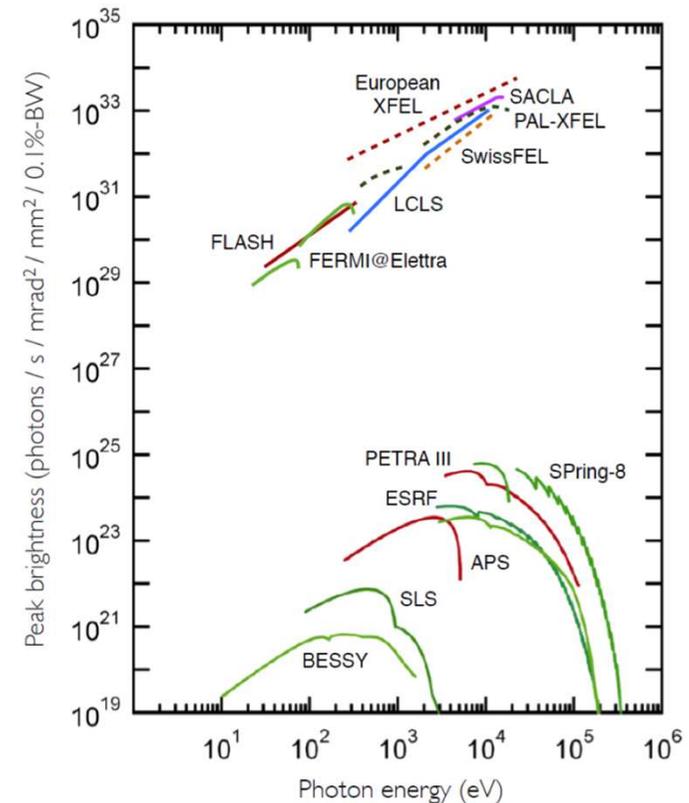
... BSI processed for good
soft X-ray performance



Science Motivation

Watching biomolecules in action ... and more

- Making optimal use of the brilliance of today's photon sources requires
 - Single-shot imagers with suitable frame rates
 - Very large dynamic range
 - single-photon discrimination to
 - 10^4 photons/pixel/frame and more
 - Millions of pixels with little/no dead area
- In the soft X-ray regime
 - Scientific interest e.g. biosystems, weakly scattering samples
 - Particular challenge: small signal requires very low noise
 - Particular challenge: sensor surface

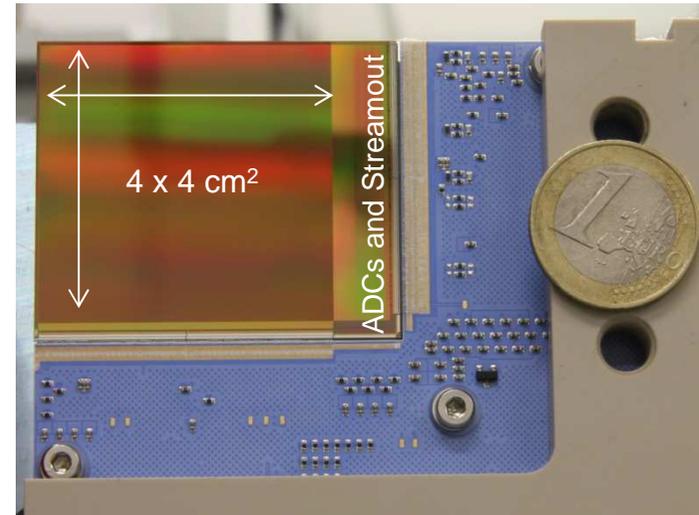


P2M Sensor



Designed by partner Rutherford Appleton Lab / STFC

- CMOS imager (180nm technology)
- On-chip digitization (11520 ADCs)
- 3 auto-adjusting gain levels (per pixel, per frame, overflow)
- 1408 × 1484 pixels, 27 μ m × 27 μ m
- 4 × 4 cm² continuous imaging area (stitched sensor)
- Data rate at 300Hz frame rate is 20 Gbit/s, streamed out over 45 LVDS lines (240 MHz, double data rate)

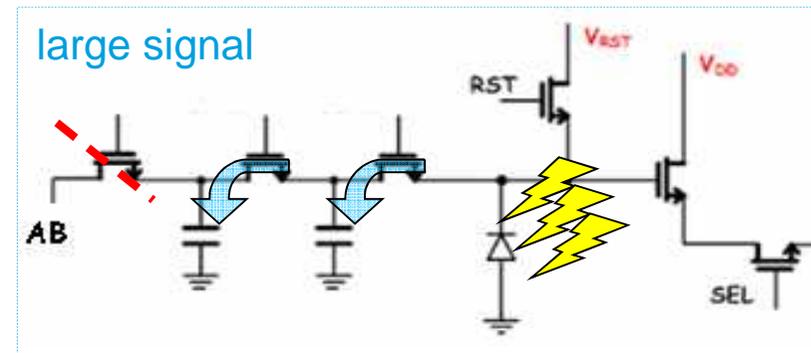
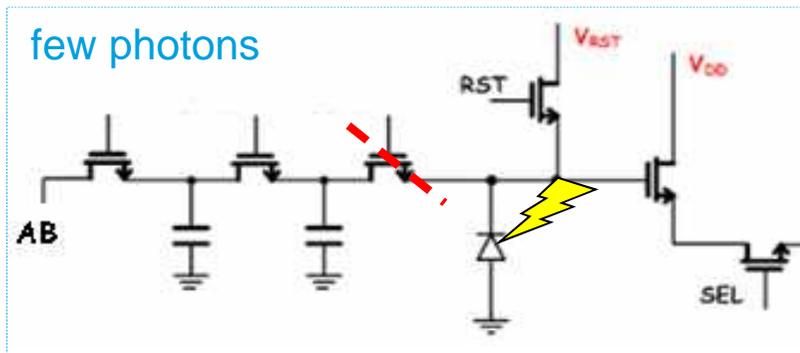
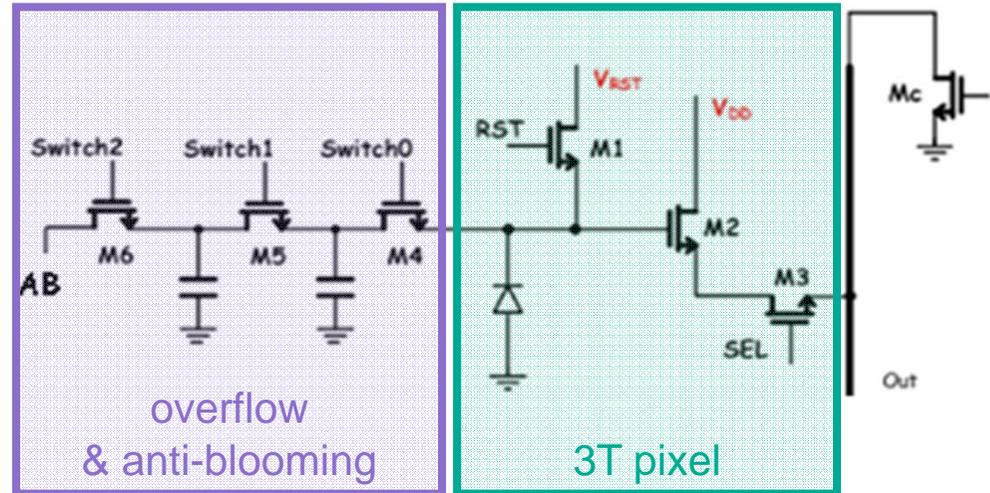


P2M Sensor – Multiple Gains



Designed by partner Rutherford Appleton Lab / STFC

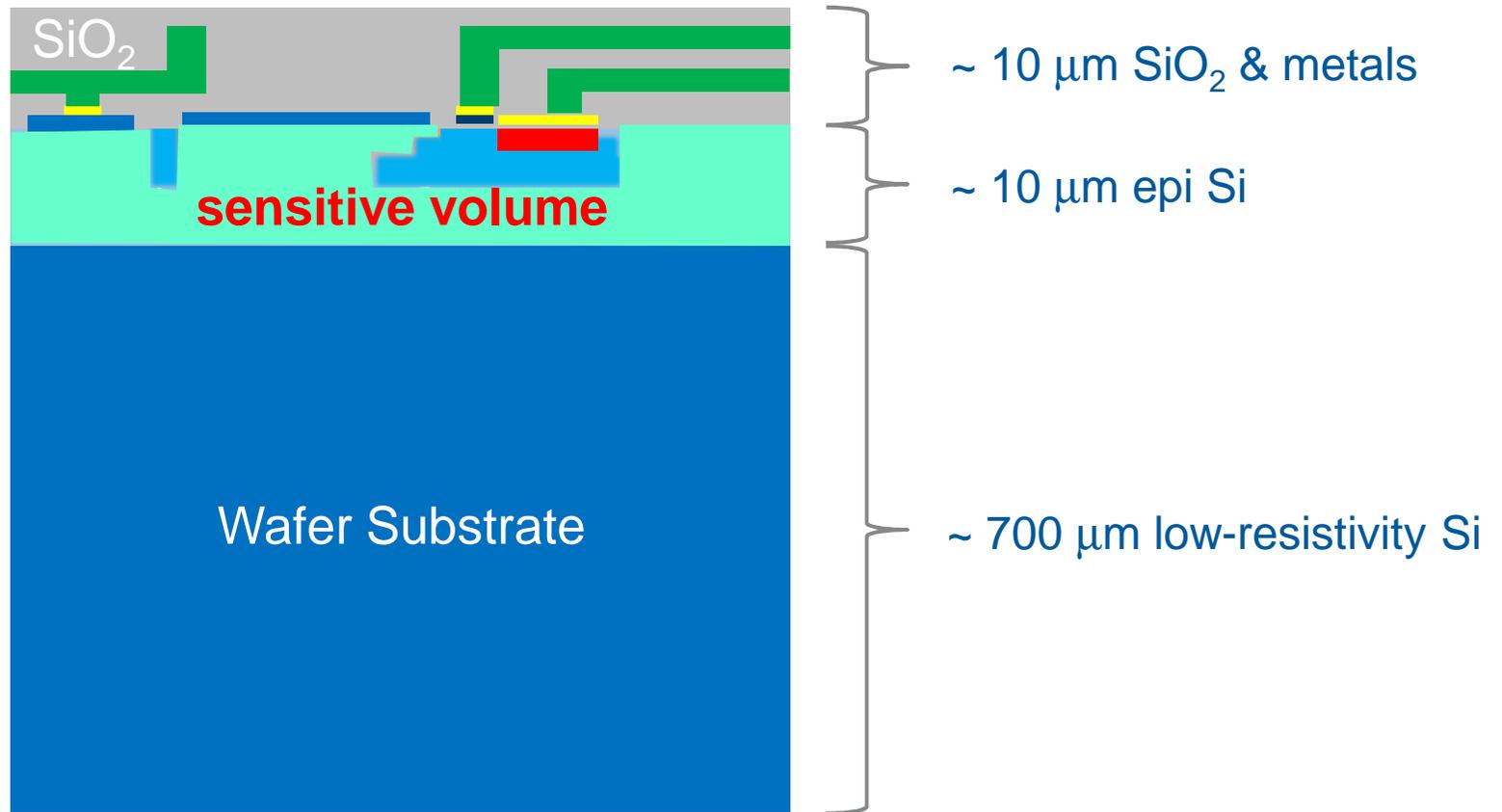
- 3 auto-adjusting gain levels (per pixel, per frame, overflow)
- Readout sequentially tests all three overflow configurations for each pixel against threshold
- Only best candidate digitized & sent to DAQ



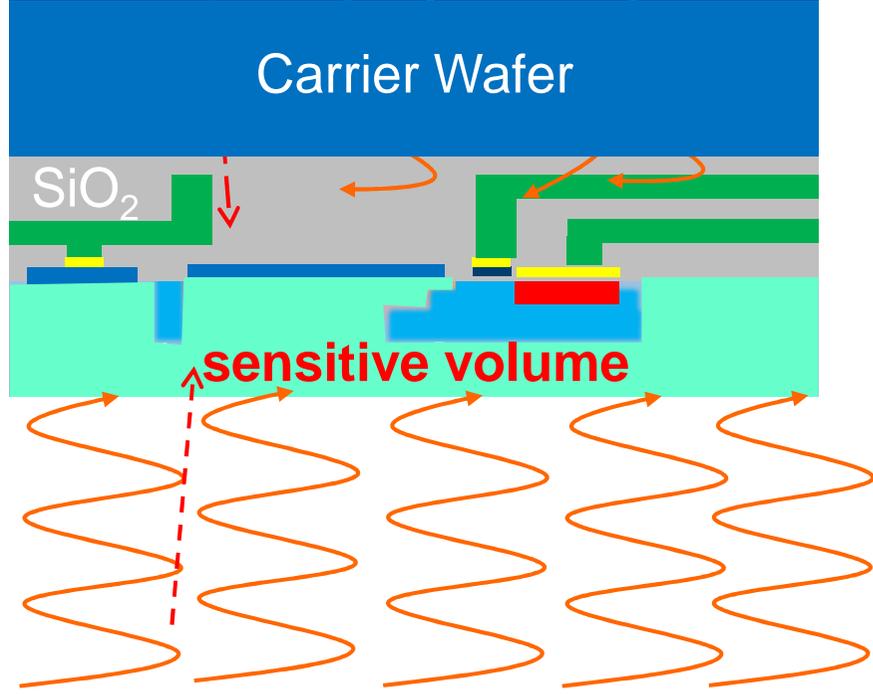
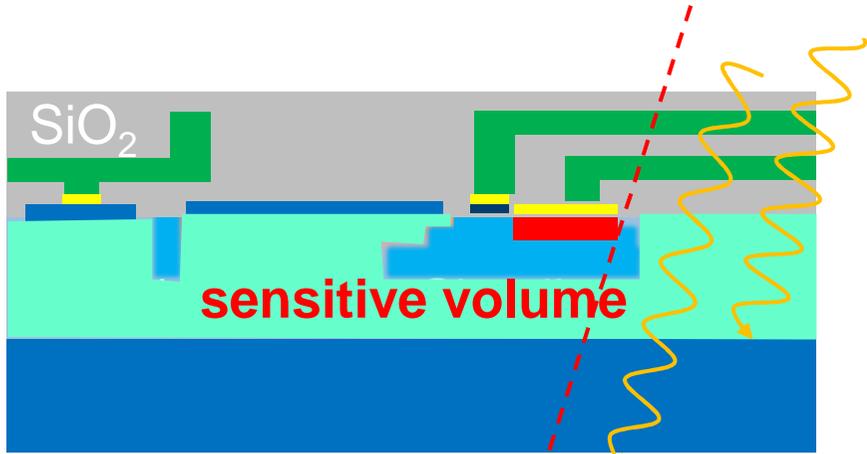
Backside Illumination



How to enable soft X-rays to interact in the sensitive volume



Backside Illumination



Entrance window post-processing

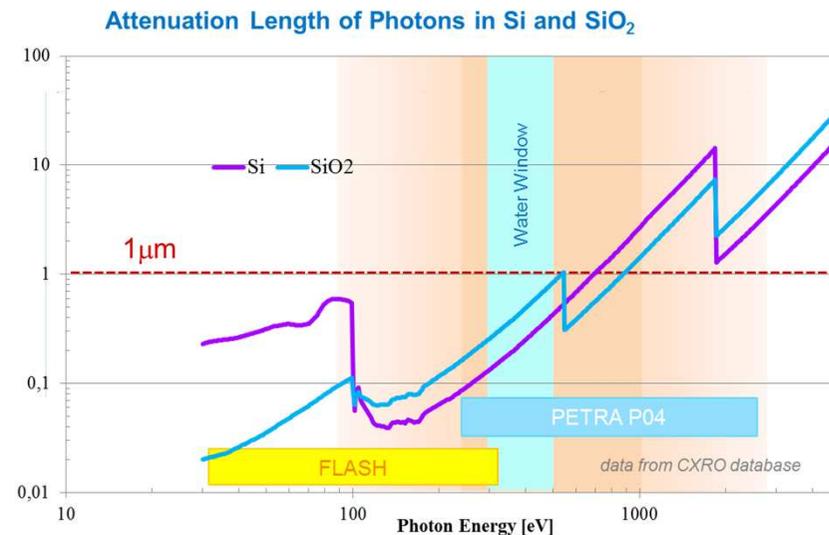
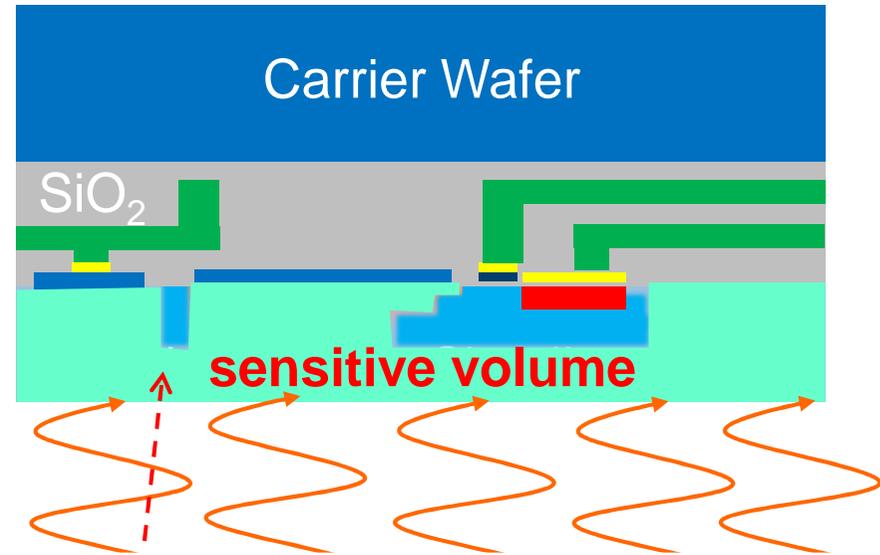


High sensitivity to low-energy radiation requires:

- Absence of passive material
- Absence of traps
- Optimized field geometry at sensor surface

➔ **High-quality backside processing is crucial!**

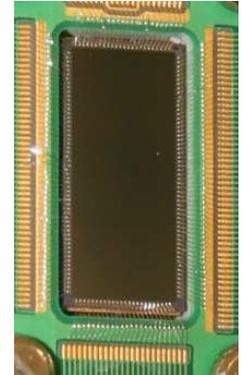
e.g. 50 nm of SiO₂:
loss of 25% of 250 eV photons



Post-Processing for Percival



- Prototype Sensor post-processed by NASA's JPL "delta-doping"
 - Pioneered ultra-thin entrance windows (few nm)
 - Bureaucratic difficulties mainly make access difficult & time-consuming
 - TS sensors processed by JPL give nice soft X-ray performance
 - Unfortunately – due to said bureaucratic difficulties – e.g. not possible to BSI-process 2nd generation test devices in reasonable time



- P2M sensor post-processing
 - JPL remains a key partner and will process wafers
 - Exploring alternate routes to "good" post-processing (for some applications 10s of nm are acceptable)
 - EMFT currently a partner in tests (bonding, thinning, pad exposure)
 - Some routes to thicker dopant layers (10s to 100s of nm) exist, not tried yet
 - **Easier-to-access MBE-based post-processing capable of processing both wafers and single (prototype) sensors direly needed**

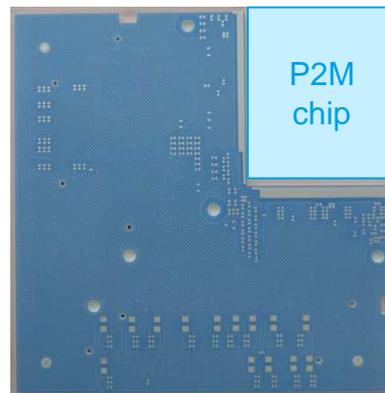
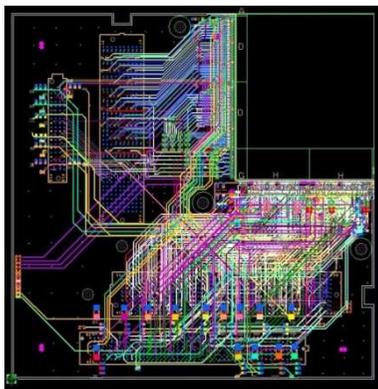
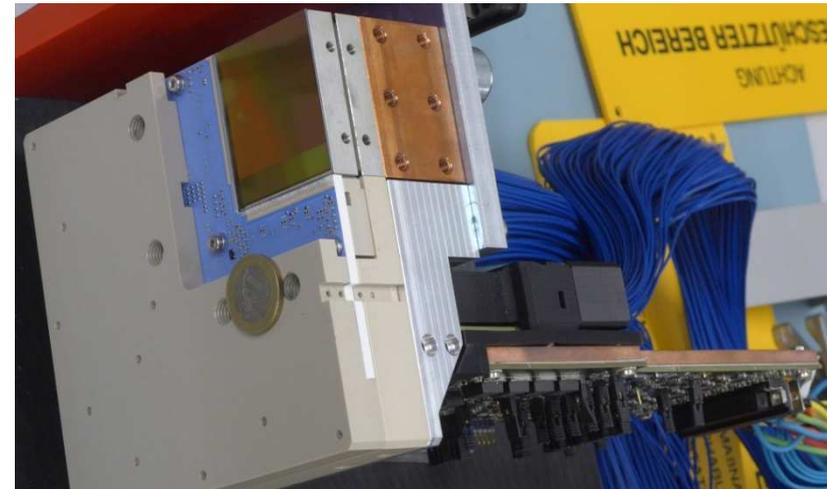


P2M System



Currently undergoing benchtop tests in front-illuminated configuration

- In-vacuum detector head 
 - sensor 
 - Includes sensor biasing board 
 - Several hundred LVDS control & data lines, are (re)distributed here 
 - Sensor will be cooled to $\sim -30^{\circ}\text{C}$
 - 2-side buttable 
 - movable



LTCC routing & actual board



PowerBoard for sensor supply & biasing

P2M System

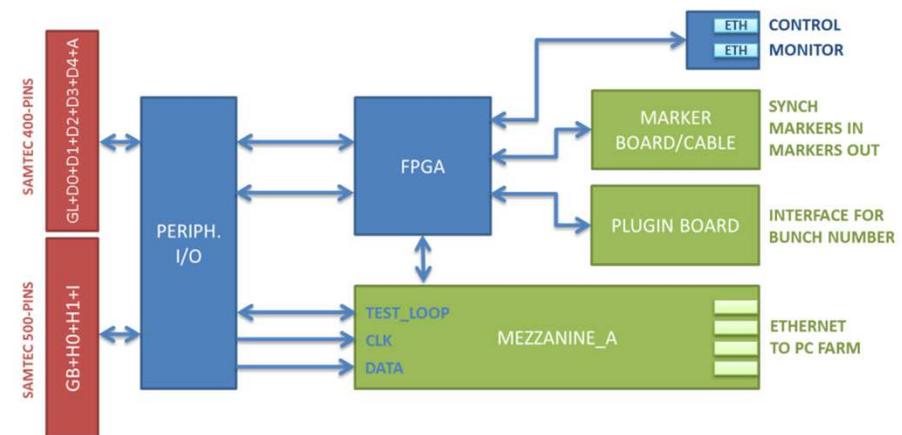


Currently undergoing benchtop tests in front-illuminated configuration

- Carrier board hosts 
 - FPGA running finite state machine 
 - Mezzanine board (also AGIPD, Lambda)  reordering data for easier processing streaming out 20 Gbit/s data
 - Interface to slow control, facility information, trigger



Mezzanine for data streamout shared by AGIPD, LAMBDA, and Percival

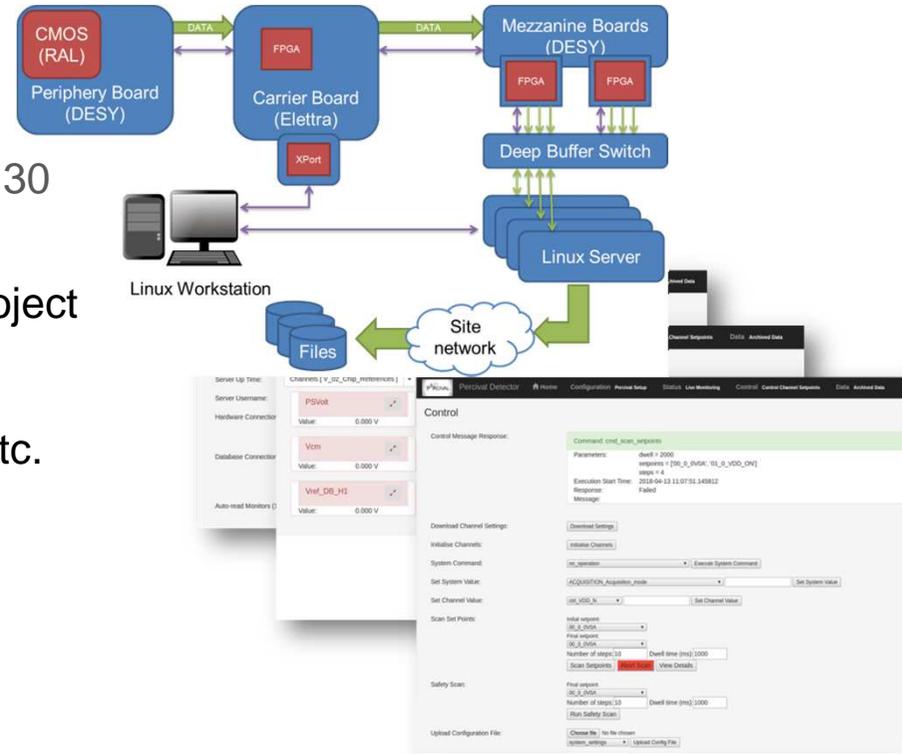


P2M System



Currently undergoing benchtop tests in front-illuminated configuration

- Control & DAQ 
 - 20 Gbit/s from one sensor (reading full images: 300 Hz, 2M pixels, 30 bit/pixel incl. CDS)
 - Virtual hdf5 developed in part for this project
 - Python interface & Odin GUI interface
 - API for link to Tango, DOOCs, EPICS, etc.

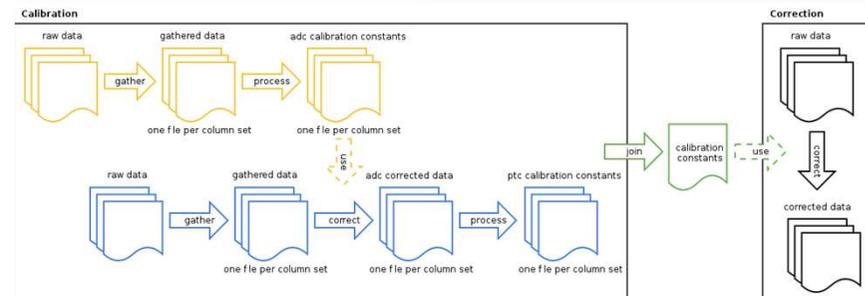


- Software Framework for Characterization



- Data validation
- Calibration constants
- Sensor characterization

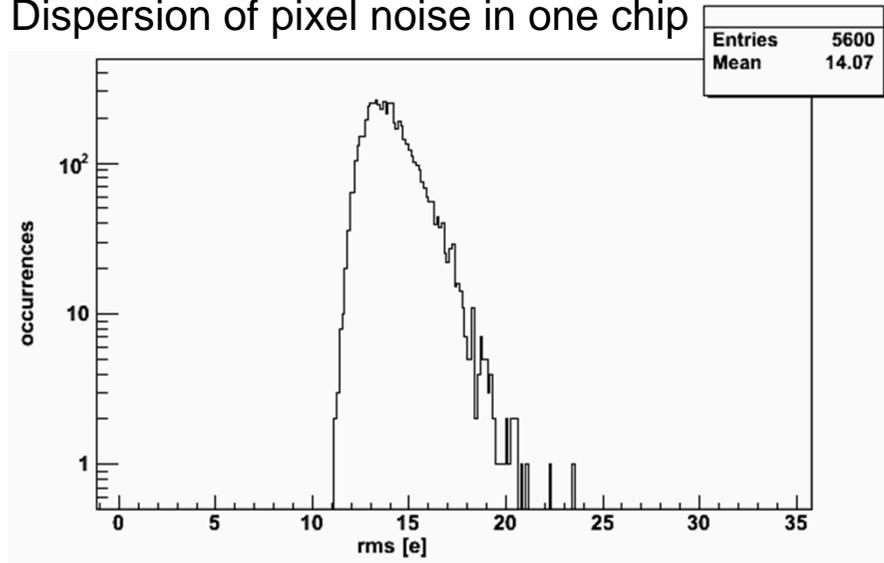
- Testing



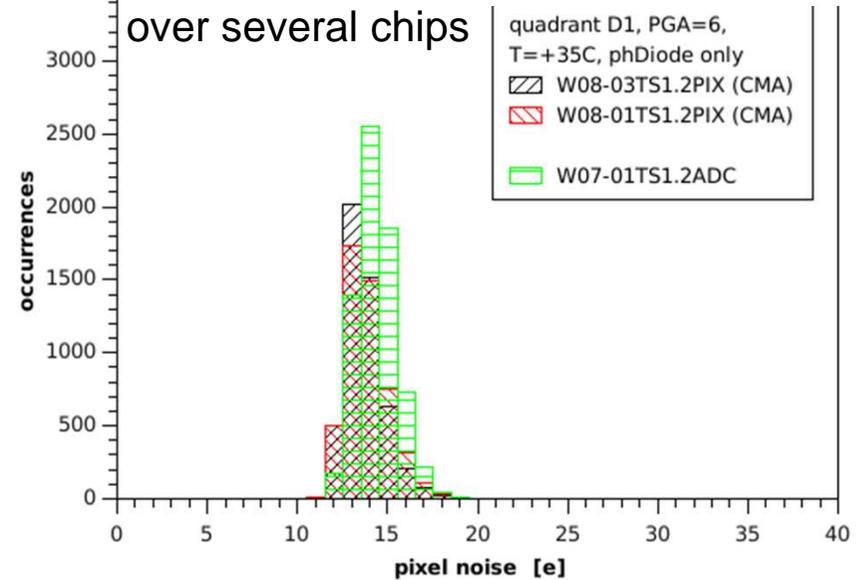
Prototype Performance – Noise



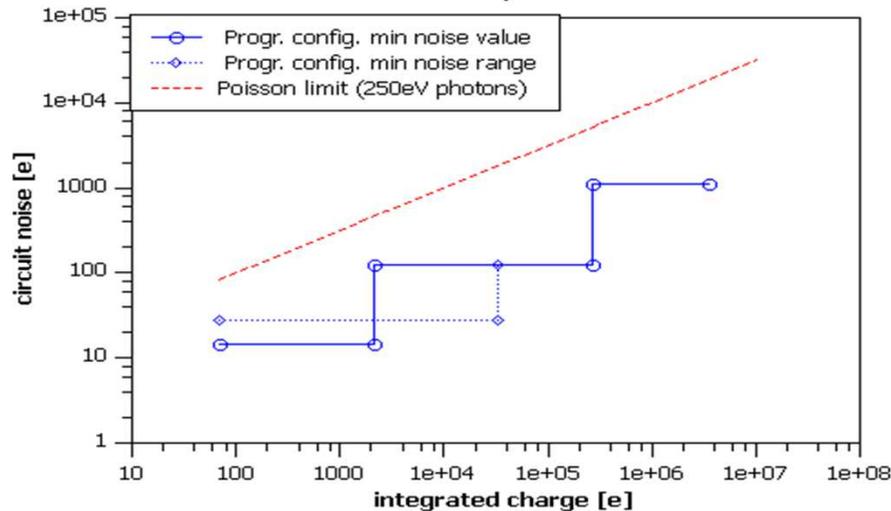
Dispersion of pixel noise in one chip



Dispersion of mean pixel noise over several chips



noise vs. overflow Gn level
W08-03TS1.2PIX, T=-40°C



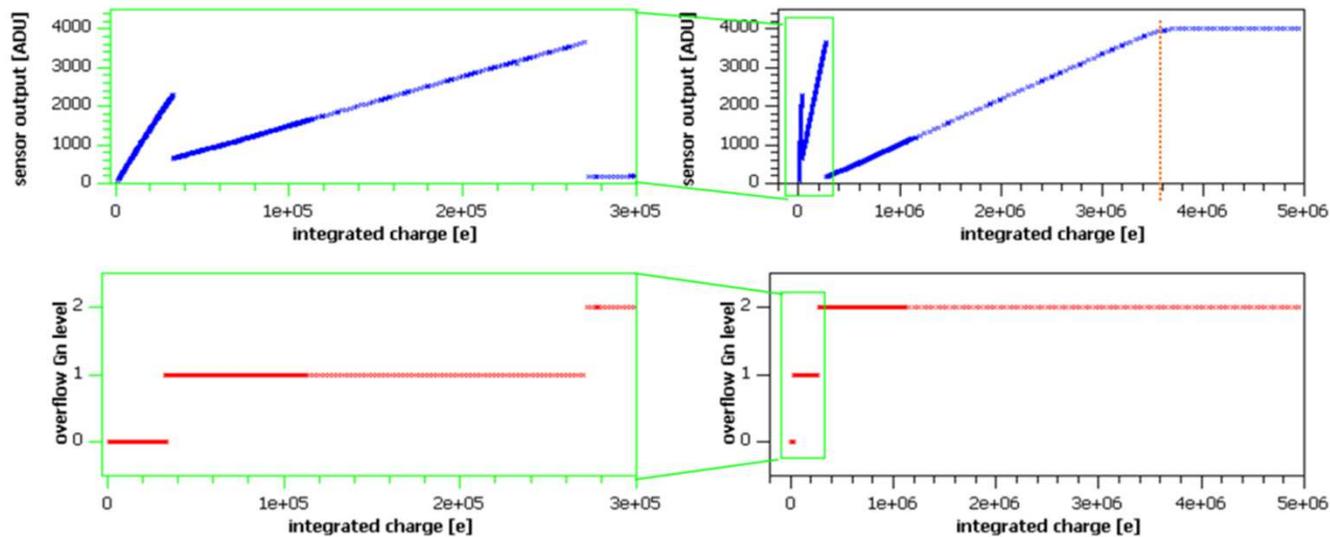
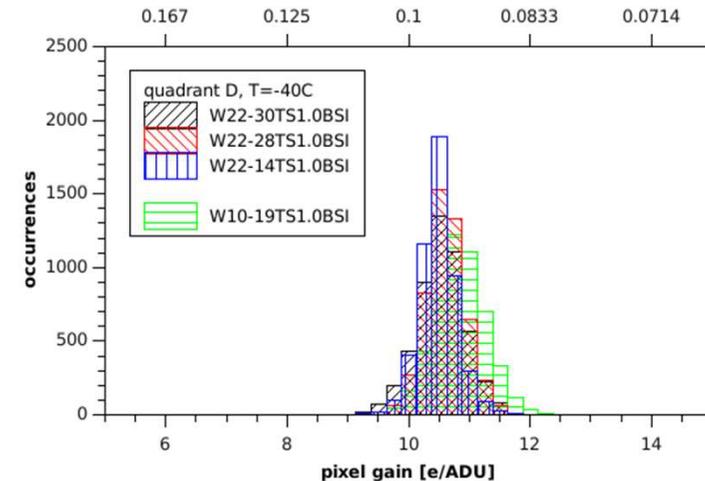
- reasonably low parameter dispersion between different samples (also from different wafers)
- Noise below Poisson limit
- preliminary tests indicate ~10e- rms reachable by multiple sampling

Prototype Performance – Gains



- Automatic gain adjustment works
- 3 gains accessible via overflow switch architecture
- Dynamic range to 3.5 Me-
i.e. 50k photons at 250eV

Dispersion of pixel gain over several chips



Prototype Performance – soft X-rays

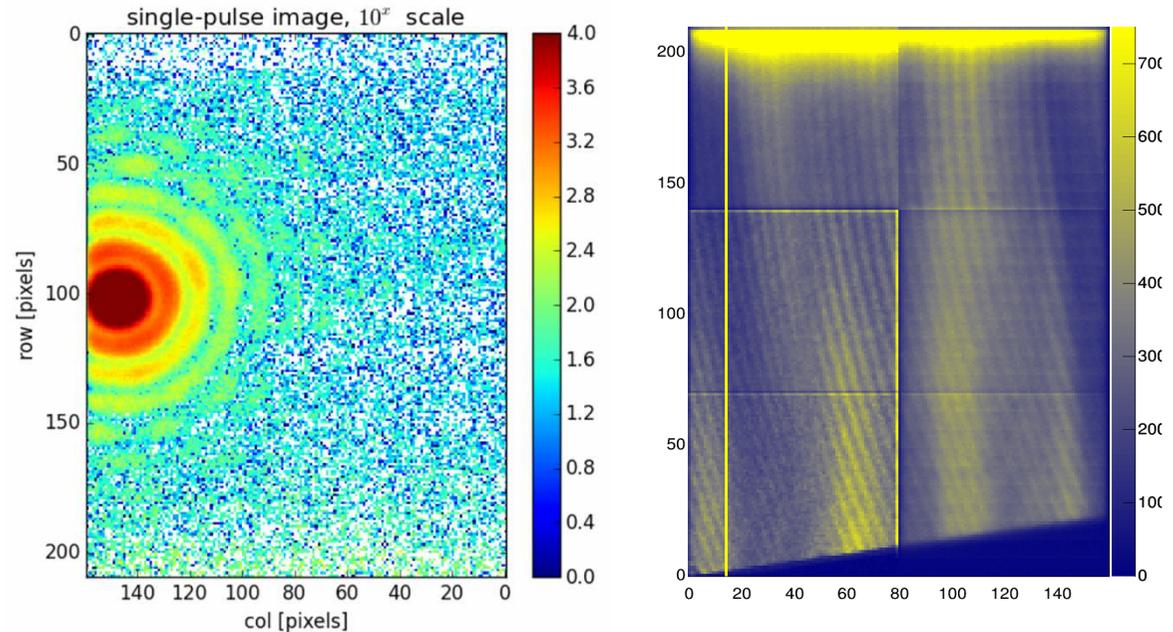


backside-illuminated (BSI)

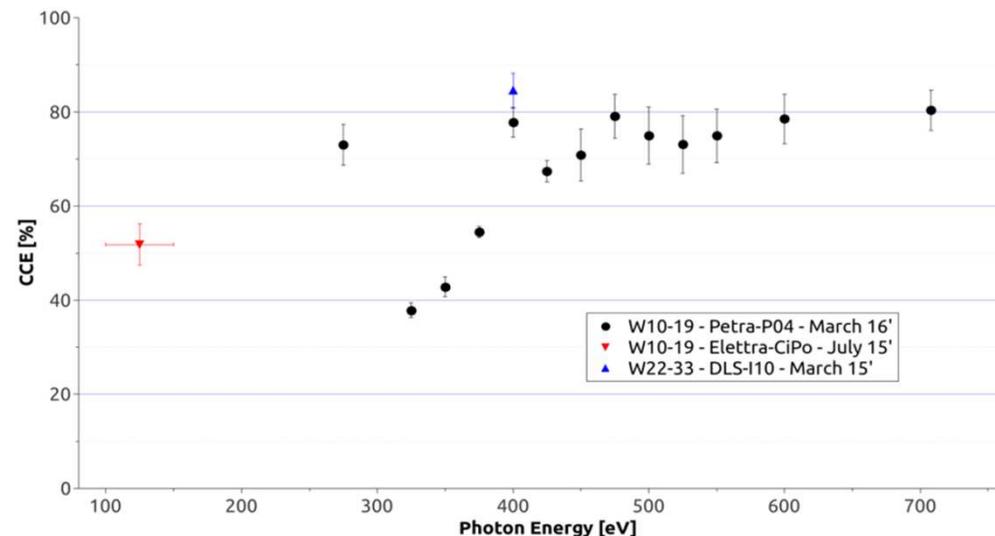
- Imaging at 92 eV, single-shot at FLASH

left: Airy ring pattern

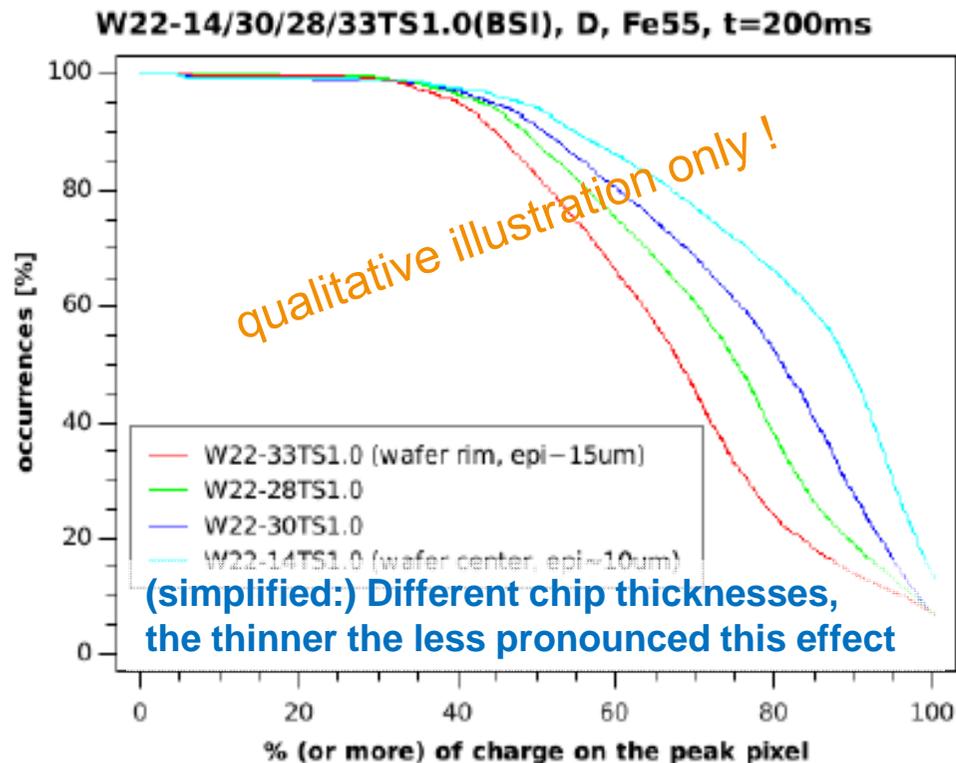
right: fine diffraction rings from liquid sample



- Airy rings match expectation
- Charge Collection Efficiency (lower limit to Quantum Efficiency) measured at ~70% above 400 eV



Prototype – Charge sharing



- Charge from a single photon's interaction in most cases spreads over more than one pixel
- This makes detecting the photon more difficult, and more so the lower the photon's energy
- A CCE of 80% at 400eV does NOT promise we'll be able to find 80% of single photons at 400eV

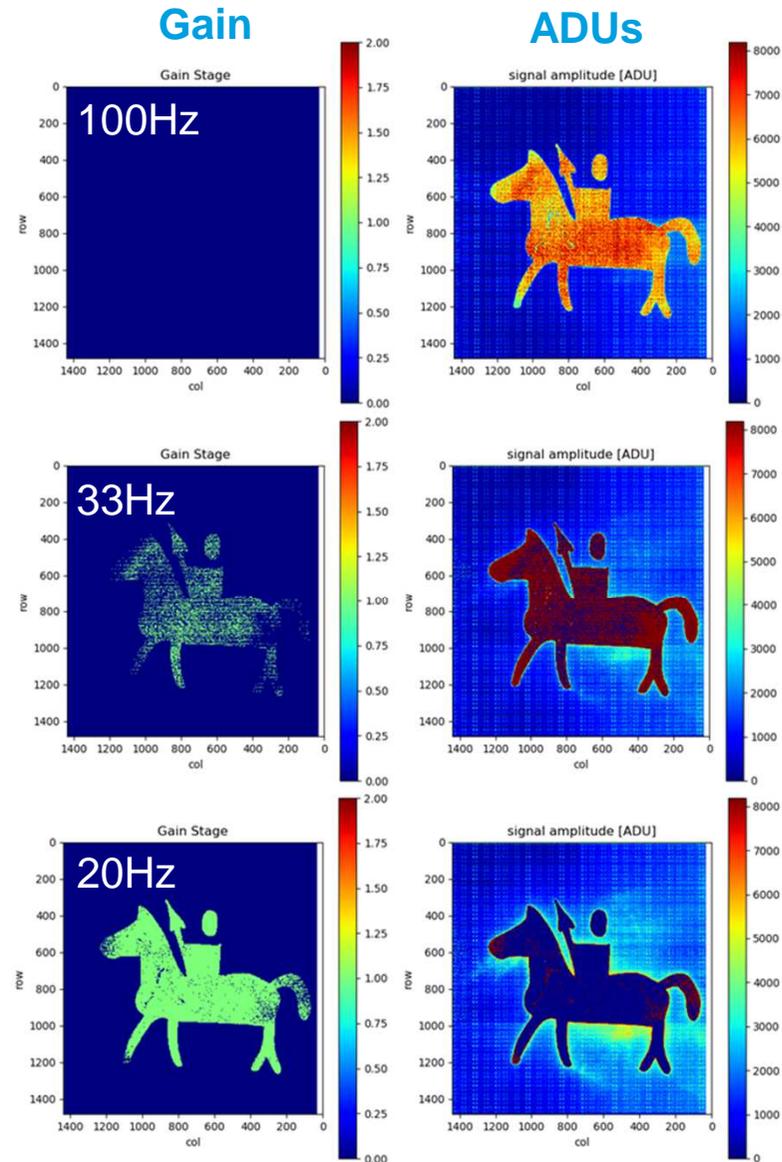
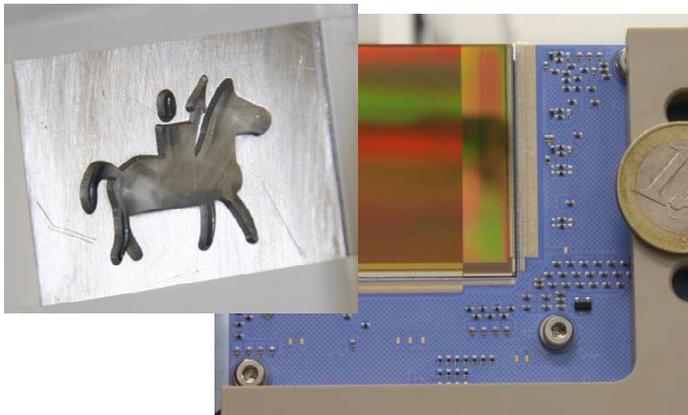
E.g. *single* 600eV photons would be easily found (brightest pixel bright enough) in ~ 2/3 - 3/4 of cases

Epilayer thickness aim 10 μ m to optimize soft X-ray response

P2M Operation



- First light
- Visible light, room temperature
- 100Hz frame rate
(streamout speed of full acquisition system still ramping up)
- Automatic gain switching works

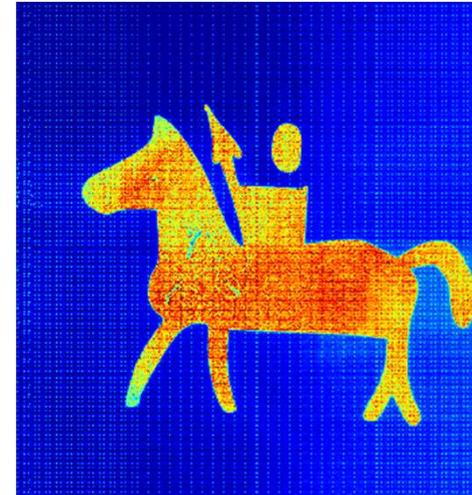


Project Status & Outlook



P2M FSI undergoing benchtop testing

- P2M system operates, saw first light
- P2M sensor demonstrates auto gain switching in response to illumination
- Detailed characterization (including bias tweaking etc.) ongoing
- Circuit functionality at 300Hz frame rate demonstrated (reading partial image), full readout & system ramping up to this
- P2M backthinned sensor in hand, awaiting wirebonding
- Expect first X-ray tests in fall 2018
- First delta-doped P2M BSI ~ Xmas 2018



Thank you for your attention!

and

Thanks to Percival collaborators:

DESY:

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