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Status Report:
Radiation Damage and Sensors

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Outline

- Summary on radiation damage
- Short summary on sensor optimization and design
 - optimization of gap, overhang, junction depth, curvature and surface protection
 - design of test structures and sensors
- Overall summary + following work

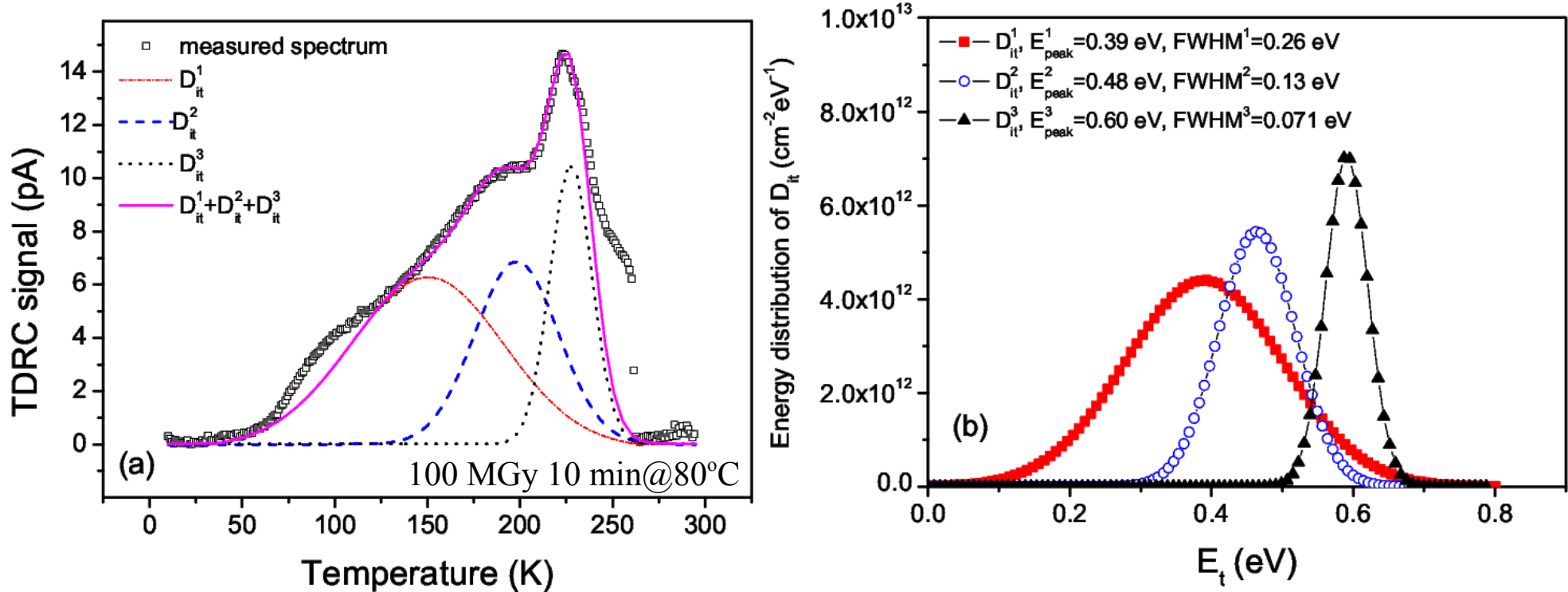
Summary on radiation damage

MOS capacitor

- Properties of MOS capacitor under study
 - fabricated by CiS
 - orientation: $\langle 1\ 0\ 0 \rangle$
 - thickness: $285 \pm 10\ \mu\text{m}$
 - resistivity: 5 - 6 $\text{k}\Omega\cdot\text{cm}$
 - substrate: n-doped silicon
 - insulator: 350 nm SiO_2 + 50 nm Si_3N_4
 - gate area: $1.767 \cdot 10^{-2}\ \text{cm}^2$
 - doping: $0.7 \cdot 10^{12}\ \text{cm}^{-3}$ boron
- Procedure to extract microscopic parameters
 - TDRC measurement \rightarrow distribution of interface states density D_{it}
 - C/G-V measurement + model calculation \rightarrow oxide charge density N_{ox}

TDRC spectrum (and distribution of D_{it})

- From TDRC spectrum to properties of 3 dominant interface traps:

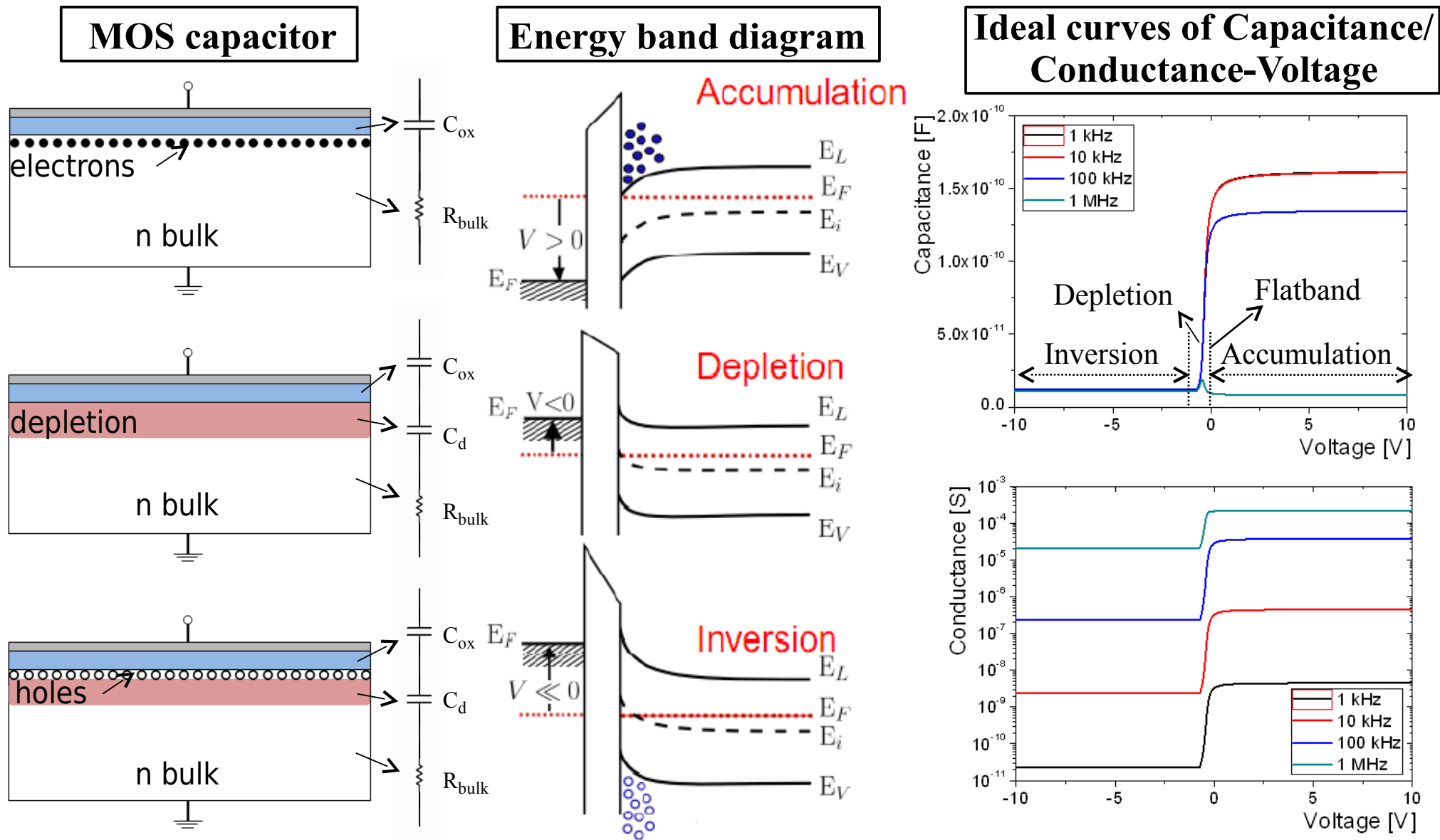


- Effective capture cross sections used for 3 interface traps:

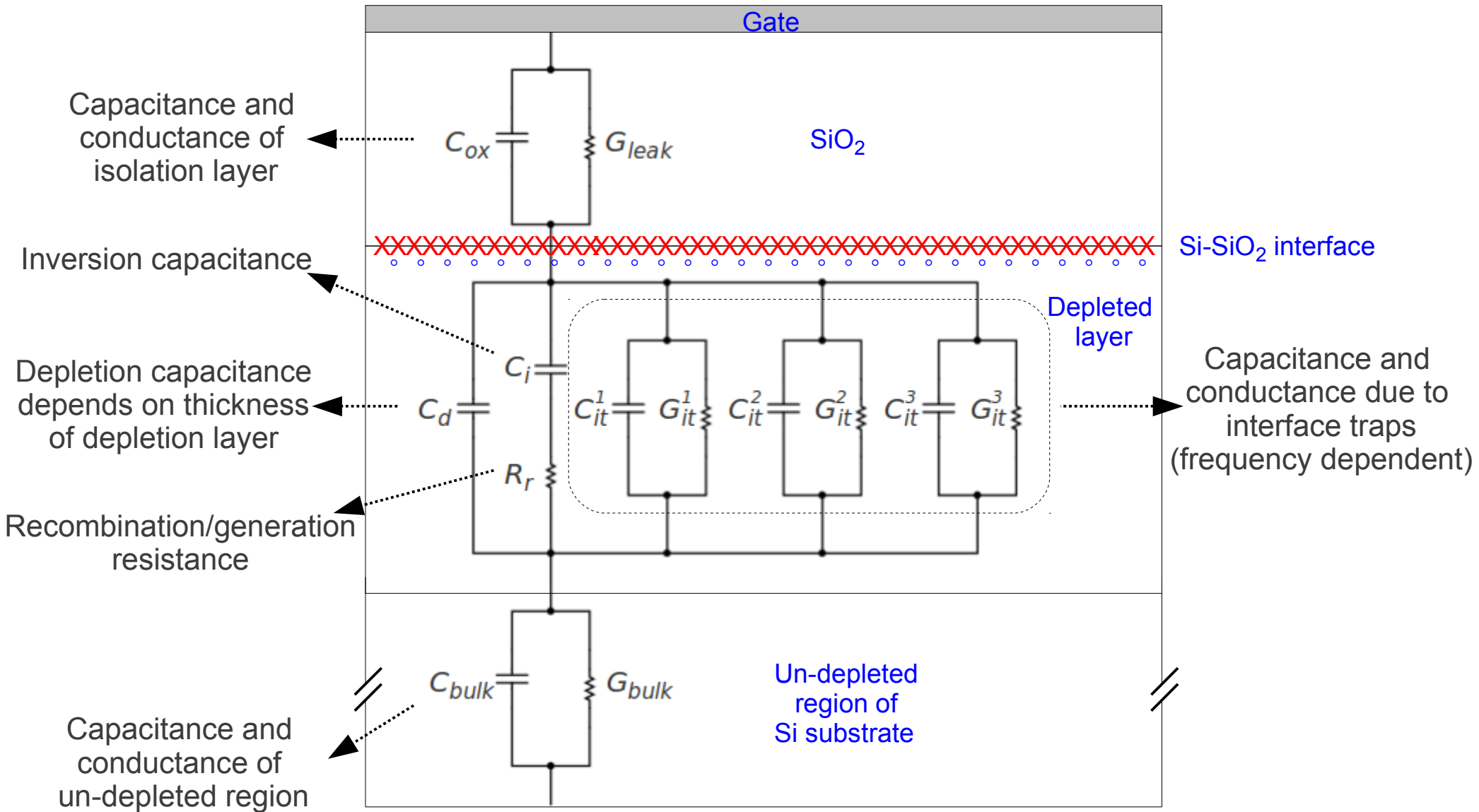
	D_{it}^1	D_{it}^2	D_{it}^3
$\sigma_{eff}^* [cm^2]$	1.2×10^{-15}	5×10^{-17}	1.0×10^{-15}

* Cross sections were obtained through comparison of C/G-V curves between measurements and model calculation, with large uncertainties.

Simple model and ideal C/G-V curves

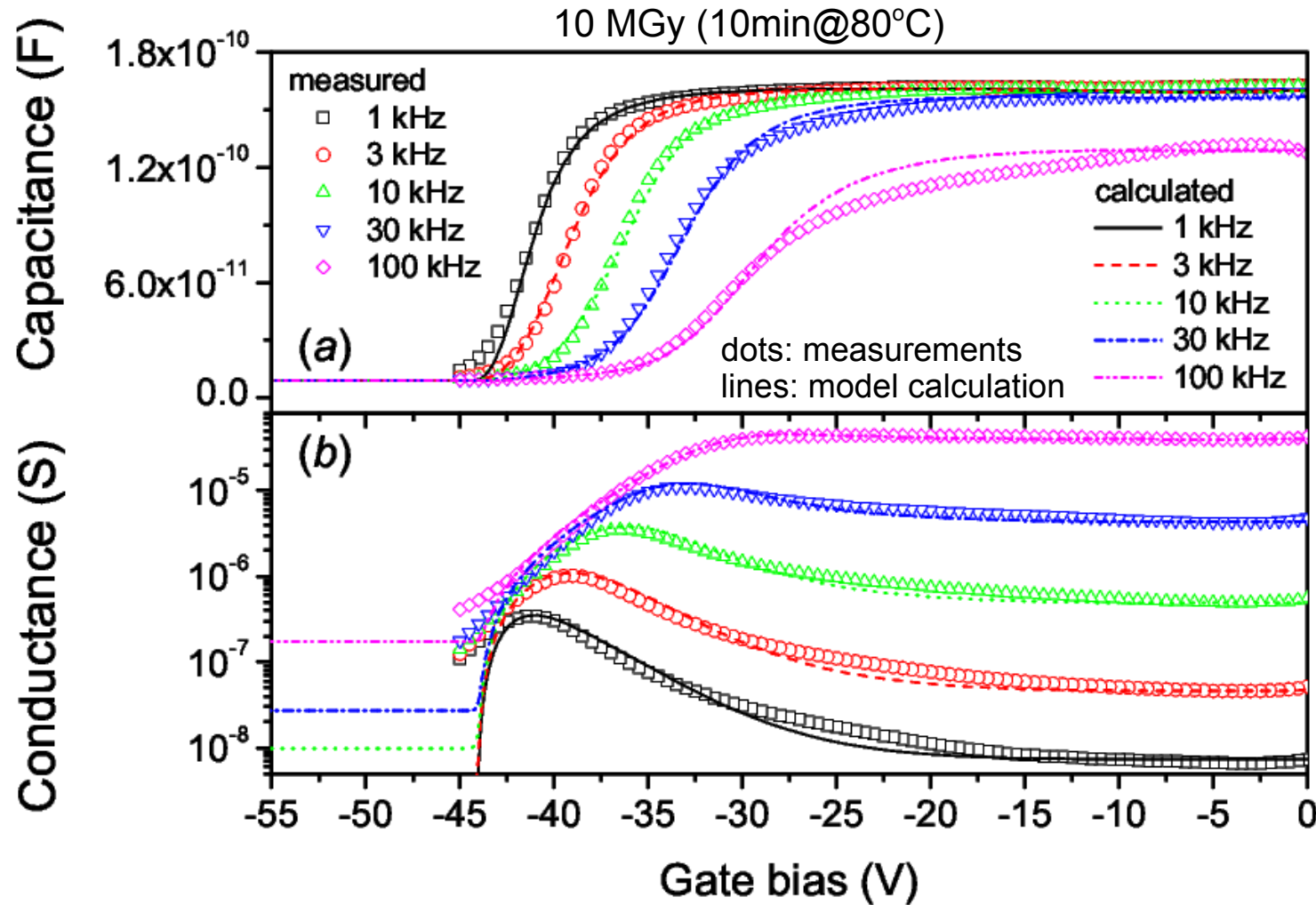


Model of MOS including interface traps



C/G-V curves after X-ray irradiation

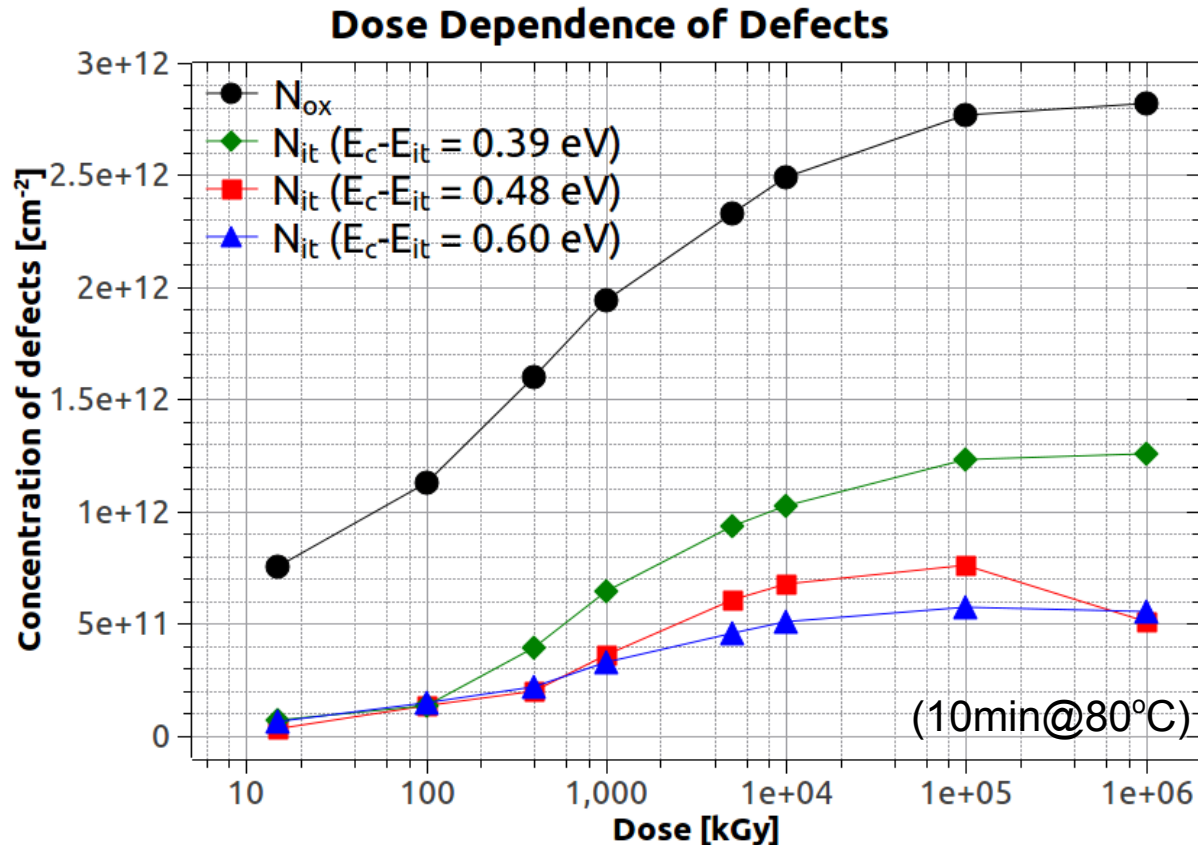
- C/G-V curves from both measurements and model calculation:



- N_{ox} extracted when model calculation describe measurements.

Dose dependence of N_{it} and N_{ox}

- Dose dependence of concentration of defects for orientation $\langle 1\ 0\ 0 \rangle$:

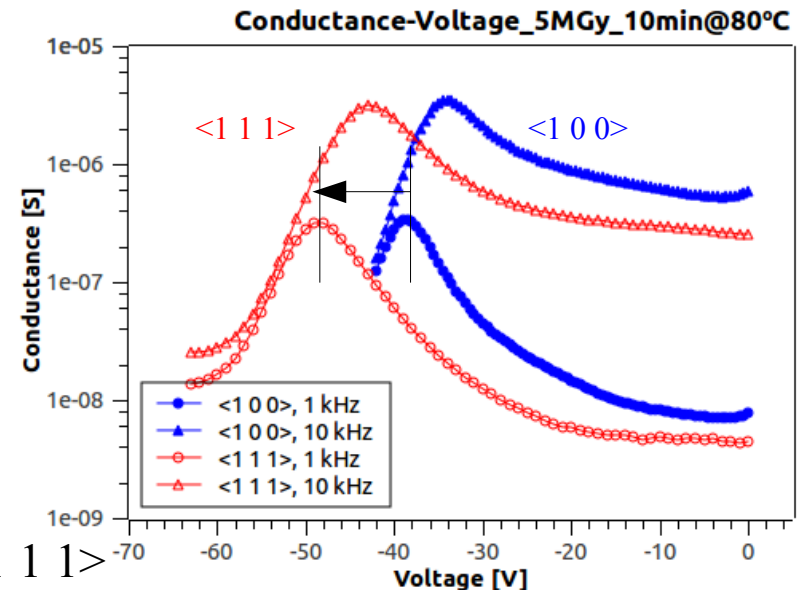
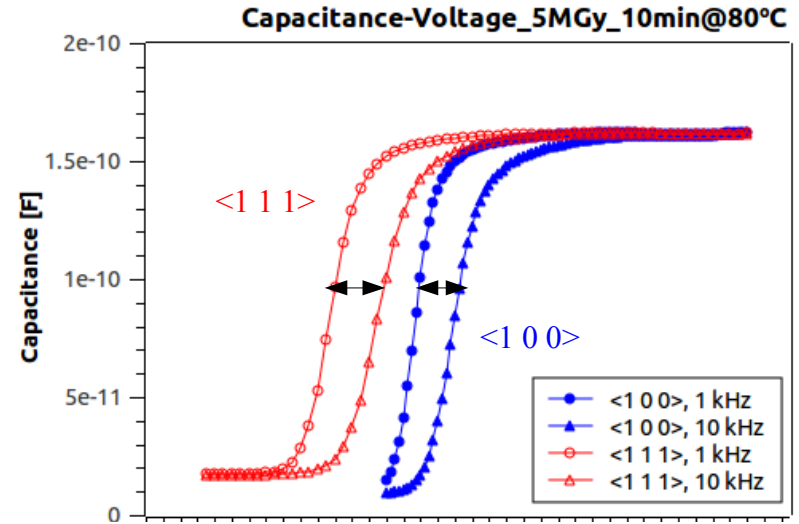
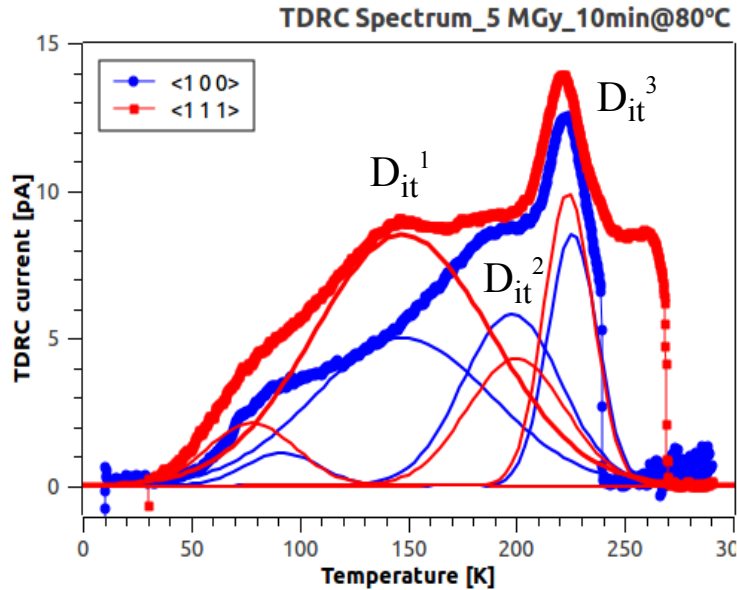


- N_{ox} and N_{it} saturate at a dose value in between 10 MGy and 100 MGy
- Saturation value of N_{ox} is $2.8 \times 10^{12} \text{ cm}^{-2}$

- Similar results for orientation $\langle 1\ 1\ 1 \rangle$

Orientation dependence: $\langle 1\ 0\ 0 \rangle$ vs. $\langle 1\ 1\ 1 \rangle$

- TDRS spectrums, C/G-V curves for different orientations:



- Difference between D_{it}^1 :

$D_{it}^1 \uparrow \implies$ frequency shift \uparrow

- Difference between C/G-V curves

$V_{flatband} \uparrow \implies N_{ox} \uparrow$

- D_{it}^1 and N_{ox} of $\langle 1\ 0\ 0 \rangle$: $\sim 25\%-30\%$ less than $\langle 1\ 1\ 1 \rangle$

*Short summary on
sensor optimization and design*

Sensor optimization with TCAD

- Results of simulation (from J. Schwandt @ 8th AGIPD meeting):

Optimized parameter	Main influence on	Conclusion
gap	$W_{\text{acc}} (I_{\text{leakage}}, C_{\text{int}})$	smaller gap preferred
metal overhang	$W_{\text{acc}} (I_{\text{leakage}}, C_{\text{int}}), V_{\text{bd}}$	$\geq 2 \mu\text{m}$
junction depth	V_{bd}	as deep as possible [Canberra: 0.5-0.8 μm ; CiS: 1.0-1.5 μm]
curvature	V_{bd}	smooth
insulator	radiation induced charges at interfaces [Si-SiO ₂ ; SiO ₂ -Si ₃ N ₄]	SiO ₂ ? [Canberra: 100 / 180 nm SiO ₂ ; CiS: 200 / 350 nm SiO ₂ + 50 nm Si ₃ N ₄]
surface protection	W_{acc} , Charge losses	higher conductivity? [Canberra: 500 nm SiO ₂ ; CiS: ~1 μm SiON]

Sensor design and test structures

- Sensors:
 - 64 x 64 single chip sensors
 - 16 x 16 test sensors
- Test structures:
 - DC coupled strip sensors
 - “AC” coupled strip sensors
 - test alumina strips
 - pad diodes
 - MOS capacitors
 - gated diodes
 - PMOSFETs
- Status of sensor fabrication:
 - submitted to Canberra and VTT
 - long delay of fabrication from Canberra due to existing wafer problem (production of wafer can not be finalized before the beginning of March, 2012)
- Go to and discuss with other vendors: Hamamatsu? CiS? ...

Overall summary
+
following work

Overall summary

Radiation damage

- 3 dominant interface traps D_{it}^n after irradiation → parameters extracted
- C/G-V measurements can be described by D_{it}^n and N_{ox}
 - interface trap density + fixed oxide charge density as function of dose saturation with dose
 - similar dose dependence of for $\langle 1\ 0\ 0 \rangle$ and $\langle 1\ 1\ 1 \rangle$
 - but $\langle 1\ 0\ 0 \rangle$ seems to be more radiation hard compared to $\langle 1\ 1\ 1 \rangle$ (tentatively)

Sensor optimization and design

- optimized parameters proposed
- designed sensors and test structures submitted to Canberra and VTT

Following work

Develop more dedicate algorithm and well define capture cross sections for traps

Extend measurements to sensors/test structures with different materials (Epi & DOFZ) and from different vendors (Hamamatsu & Canberra)

Implement parameters into TCAD and compare simulation results to the measurements of segmented sensors

Discuss with other vendor for sensor fabrication

Thanks for your attention!